





भारत सरकार Government of India राष्ट्रीय परीक्षण शाला (द.क्षे.) NATIONAL TEST HOUSE (SR)

तरमणी, चेन्नई - 600 113. Taramani, Chennai - 600 113. Phone : 22432374, 22431157 Fax : 22433158 email : nthsr@tn.nic.in

परीक्षण प्रमाण पत्र TEST CERTIFICATE

INTERIM/FINAL REPORT

परीक्षाण प्रमाण पत्र सं जारी होने की तिथि पृष्ठ पृष्ठों की संख्या Test Certificate No Date of Issue Code No. Page No of Pages NTH(SR)/RPPT/2019/00528 26.06.2019 1560921015296 1 2

जिसे जारी करना है ssued To

Sarvesh Multi Plast India Pvt.Ltd.

पता Address S.F.No.367/1,Kothampalayam,M.Pidariyur (P.O) Chennimalai,Erode-638 051,Tamilnadu.

ग्राहक का सन्दर्भ सं एवं दिनांक Customer's Ref. No.

139/SMP/2018-19

Date: 23.03.2019

पंजिका सं एवं दिनांक Register No & Date 00528/NTH(SR)/RPPT/2019

परीक्षाण सामग्री का बिवरण Description of Test Item Sarvesh/Eroline UPVC Profile

परीक्षण सामग्री का पहचान Identification of Test Item

Model No.60CF

नमुना का विशिष्टि (यदि हीं) Product Specification (Farry)

Nil.

नमुना प्राप्ति की तिथि

26.04.2019

कार्य सम्पादन की तिथि Date(s) of Performance of Tests

Date of Receipt of the Test Item

From: 29.04.2019

To: 25.06.2019

Tested by

Checked by

Approved by

Vipin.V SO(RPT)

Scientist-C (RPT)

Scientist-C(RPT)

Notes: 1. The results relate only to the items tested or calibrated

2. The test/calibration certificate shall not be reproduced except in full, without written approval of the authority







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व्याबद्धत प्रणाली का पहचान Method(s)used for Test Test methods as mentioned against the tests in annexure sheet.

नगुना प्रकिया जहाँ प्रासंगिक हों Sampling Procedure where relevant NA

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Test Name

Test Result

Limit

1 Tests

Please see the Annexure

NA

टिपणी

Nil.

Note

SI. No.

केफियत

Remarks

Nil.

Tested by

Vipin.V

SO(RPT)

Checked by

C.M.Saly

Scientist-C (RPT)

Approved by

C.M.Saly

Scientist-C(RPT)

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Annexure

One sample described as "Sarvesh Eroline UPVC Profile, 60CF". As desired, the sample was tested for the following parameters and the results are noted below:

S No	Tests	
		Test Results
1	Density, g/cm ³ (Test Method- IS 13360 Part 3 Sec 1: 1995)	1.51
2	Mass of Profile, g/m	988
3	Resistance to Impact by falling mass @ -10° C Falling mass-1000g Falling Height- 1500mm (Test Method- IS 13360 Part 3 Sec 1: 1995)	No Fracture or Crack observed.
4	Heat Ageing @ 150°C± 2°C for 24hours	No defects like cracks, surface peel off or delamination observed visually.
5	Resistance to Weathering Impact Strength after Weathering. (Method of Weathering- ASTM G154-12 Test Method- IS 13360 Part 3 Sec 1: 1995) Falling mass-1000g Falling Height- 1500mm	No Fracture or Crack observed
6	Flexural Strength, MPa (Test Method- on the lines of IS 13360 Part 5 Sec 7: 1996)	86

Tested By	Checked By	Approved By
det	Sofry	Slyy
Vipin.V SO(RPT)	C.M.Saly Scientist -C (RPT)	C.M.Saly Scientist -C (RPT)







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7	Vicat Softening Temperature, °C (Test Method- IS 13360 Part 6 Sec 1: 1999)	81
8	Hardness, Shore D (Test Method- IS 13360 Part 5 Sec 11: 1992)	82
9	Tensile strength, MPa (Test Method - ASTM D638:77)	40
10	Flammability (Test Method- IS 13360 Part 6 Sec 4: 1997)	Fire extinguished while taking out from the flame.
11	Ash Content, percent (Test Method- IS 13360 Part 8 Sec 8: 2004)	16

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de=	Sym	Sily
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